RIFLE BASIX, Inc.
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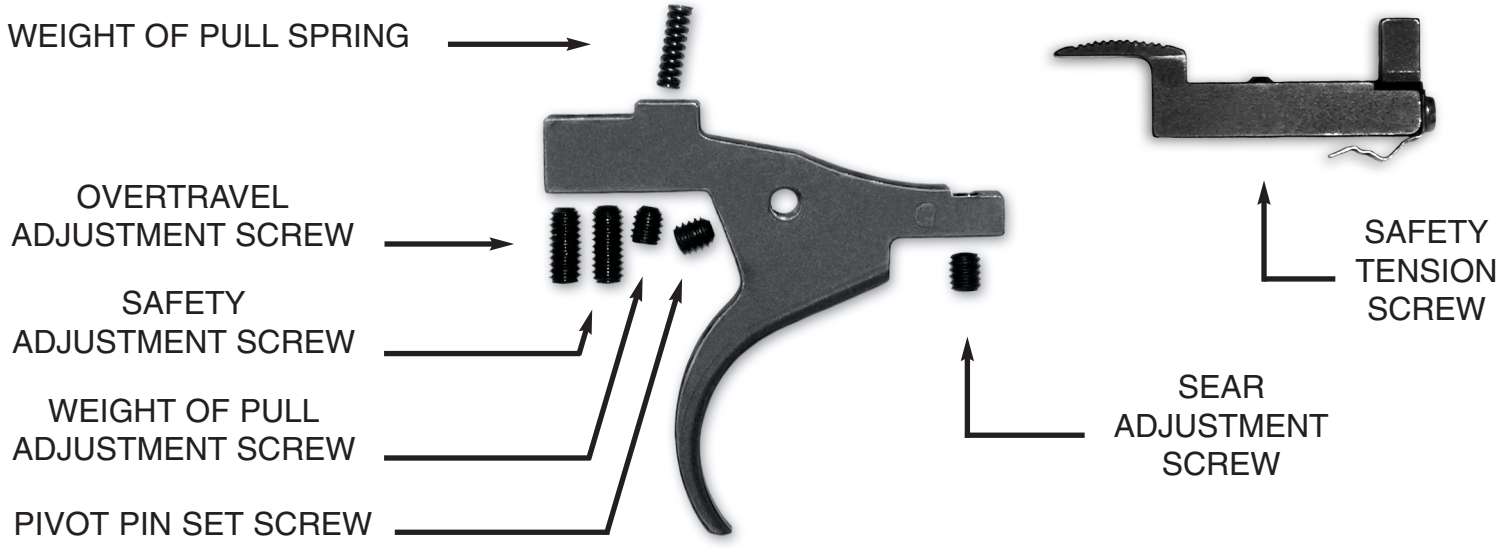
INSTRUCTION SHEET FOR RIFLE BASIX SAV-1
(Replaces Standard Savage Trigger OR AccuTrigger)



The following instructions should be followed in the listed sequence.

1) Remove bolt from action, and remove barreled action from stock.

Standard Savage Trigger Removal

2) Remove trigger pivot pin “E” clip. Remove pivot pin and trigger. Remove weight of pull spring rod. Unscrew and remove weight of pull adjustment screw from trigger bracket. These parts will not be re-used. While NOW ACCESSABLE, adjust safety tensioning screw to cause maximum friction of safety movement, while still allowing movement from “SAFE” to “FIRE”. Rifles equipped with AccuTrigger do not use this safety tensioning adjustment. Go to Step 4.

AccuTrigger Removal

3) Remove trigger pivot pin “E” clip, pivot pin, and remove AccuTrigger assembly from bracket as a complete unit.

4) Open small parts packet and install screws in Rifle Basix trigger as shown in above photo. Install weight of pull spring in trigger and install trigger in bracket with original pivot pin and “E” clip.

5) Adjust weight of pull screw to compress spring half way. Install bolt and confirm normal trigger operation. Adjust weight of pull screw and sear adjustment screw for desired weight of pull.

6) With action in the “COCKED” condition, and safety in the “SAFE” position, turn the safety adjustment screw clockwise to JUST TOUCH safety. Confirm safe condition. Push safety to “FIRE” position and confirm rifle will dry fire. If for any reason the sear adjustment is changed, the safety screw will have to be re-adjusted.

7) With the action in the “FIRED” condition, and the safety in “FIRE” position, turn overtravel adjustment screw to JUST TOUCH the rear of trigger bracket. Proper and consistant operation of the trigger will rely on adjustment screws held in place with Loctite or fingernail polish.

8) Re-install barreled action in stock, and confirm clearance of trigger in stock and trigger guard. Design of Rifle Basix trigger will provide light pull trigger operation, and will require firearm to be handled with care. ALWAYS close bolt slowly and carefully. Keep firearm pointed in a safe direction when loading and unloading, and when operating safety.